

# ENGINEERING CHANGE NOTICE

## DART AEROSPACE LTD

Date: 07.08.10	Job No.: 00056	ADR Yes/No: Yes	ADR Date: 07.08.10	ECN #: 1017
Product No.: D209-669		Created By: CB	Approved By: MP	
Product Name: Bell AH-1 Skidtube Installations		Checked By: RA	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	x	LL	<i>[Signature]</i>
Production Engineering Coord	<del>x</del>	<del>JLM/EG</del>	
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support			
Marketing	x	SW	<i>[Signature]</i> 07.08.31
QA/QC COORD	x	JM/DT	<i>[Signature]</i> 07.08.31

### Reason for Change:

- D209-669-041 skids with wrong tow ring fitting found in stock. Skids need to be restocked at CHG 000 and sold with DSI 9371.

### Documents Affected:

- release DSI 9371 Rev. A

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	No			
2	Update Blue Print/DSI Folder and Electronic Files	Yes	KJ	DSI only to go to customers receiving CHG 000 skid	07.08.31 <i>[Signature]</i>
3	Update D Part/M Drawing/DSI/DEO Master Binders	Yes	CB/KJ		07.08.31 <i>[Signature]</i>
4	Update Grey Project Binder	Yes	CB/KJ		07.08.31 <i>[Signature]</i>
5	Move Electronic Files	Yes	KJ		07.08.31 <i>[Signature]</i>
6	Update Master Document List (MDL)	No			
7	Update Document Record (DR)	Yes	CB/KJ		See ECN 1016
8	Create/Update Change Record Form	Yes	CB/KJ	create new CHG 000 for D209-669-041 B/N 11326	07.08.31 <i>[Signature]</i>
9	Create/Update PPP's	Yes	KJ	create new PPP for CHG 000 NOT RERD.	07.08.31 <i>[Signature]</i>
10	Update Controlled PDF Files	Yes	KJ		07.08.31 <i>[Signature]</i>
11	Notify TC/FAA of Change	No			
12	Update QSI 021 and/or STC Approval List	No			
13	Update Product Development Summary	No			
14	Update Accpac Database	No			
15	Update Access (ARC) Database	No			
16	Update/Verify ARC	No			
17	Update Paperwork Kits in Production	No			
18	Update Qpulse/Laminated Dwgs	No			
19	Update Product Compatability Matrix	No			
20	Create Eurocopter Drawing (FEE)	No			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	No			
23	Update FAI Sheets	No			
24	Create/Update CNC Programs	No			
25	Create/Update Tooling	No			
26	Red Tag Stock (Specify)	Yes	DT/JM	ensure D209-669-041 B/N 11326 skids are quarantined	<i>[Signature]</i> No stock?!
27	Rework/Scrap Current Production and/or Stock	No			07.09.07
28	Update Paperwork Kits in Stock	Yes	KJ/LL	add DSI 9371 to D209-669-041 CHG 000 kit only	
29	Create/Update MPP	No			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	No			
32	Notify Eurocopter France	No			
33					

### Description / Action:

- D209-669-041 B/N 11326 skidtube has a wrong fitting and must be sold as a CHG 000 skid with DSI 9371
- customers receiving CHG 000 skids should not be given replacement CHG 001 (or later) skids
- notify DHS of this decision by sending a copy of the DSI

## Kim Johnston

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**From:** David Shepherd [dshepherd@dartaero.com]  
**Sent:** Friday, August 31, 2007 6:43 PM  
**To:** 'Kim Johnston'  
**Cc:** 'Chris Bell (E-mail)'  
**Subject:** RE: ECN 1017 to release DSI 9371

Kim,

I agree with you. This is a one time situation.  
We just want to make sure that the 2 boxes and the parts are labelled CHG 000 and that this is reflected on the Change Record.  
No need to update the PPP.

David

-----Original Message-----

**From:** Kim Johnston [mailto:kjohnston@dartaero.com]  
**Sent:** Friday, August 31, 2007 8:54 AM  
**To:** David Shepherd (E-mail)  
**Cc:** Chris Bell (E-mail)  
**Subject:** ECN 1017 to release DSI 9371

David,

Chris Bell created an ECN 1017 to release DSI 9371 with wrong tow ring fitting. The ecn asks for a change record and PPP to be created. I can see a separate change record perhaps for reference but I think the PPP will just confuse the girls in packaging as this is only affecting one batch that I can see. Can you advise me on this.

Kim Johnston  
Dart Aerospace Ltd.  
Engineering Clerk  
Document Control  
Email: kjohnston@dartaero.com  
Tel: 613-632-5200  
Fax: 613-632-9311

No virus found in this incoming message.  
Checked by AVG Free Edition.  
Version: 7.5.484 / Virus Database: 269.12.12/979 - Release Date: 8/29/2007  
8:21 PM

No virus found in this outgoing message.  
Checked by AVG Free Edition.  
Version: 7.5.484 / Virus Database: 269.13.1/981 - Release Date: 8/31/2007  
6:13 AM